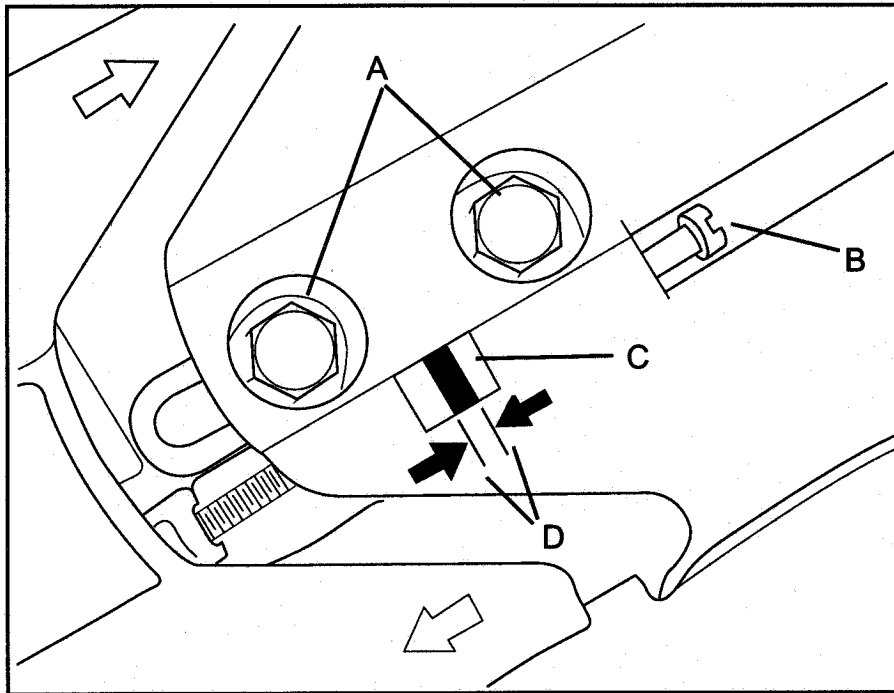


K1250 RAIL SAW - BELT ADJUSTMENT

WARNING : VERIFY THAT THE STOP SWITCH IS LOCKED IN THE STOP POSITION DURING ANY AND ALL MAINTENANCE.

IMPORTANT INFORMATION : PROPER TENSION OF THE BELT AND OPERATION OF THE SAW CAN ONLY BE ENSURED BY USING SAW MANUFACTURES BELT.



STEP 1

TO APPLY TENSION TO THE DRIVE BELT, LOOSEN BOLTS (A) WHICH WILL ALLOW THE CUTTING HEAD TO SLIDE.

STEP 2

INSERT A STANDARD SCREW INTO THE END OF TENSIONING SCREW (B). TURN THE TENSION SCREW SO THE NUT (C) IS LOCATED BETWEEN THE LOCATION MARKS (D).

STEP 3

TIGHTEN BOLTS (A) TO LOCK THE CUTTING HEAD IN THIS POSITION.

STEP 4

AT THIS POINT START THE SAW USING STANDARD STARTING INSTRUCTIONS LISTED IN THE OPERATORS MANUAL. CYCLE THE RPM'S TO THE NORMAL OPERATING SPEED (AS IF A CUT WAS BEING PERFORMED) 5 - 6 CYCLES.

STEP 5

AFTER TEST CYCLES ARE COMPLETE, SHUT THE SAW OFF WHICH INCLUDES LOCKING THE OFF SWITCH. VERIFY THE LOCATION OF NUT (C) IS STILL BETWEEN LOCATION MARKS (D). NOTE: IF NUT (C) IS NOT LOCATED BETWEEN THE MARKS, STEPS 1 THRU 4 MUST BE COMPLETED AGAIN.

THIS PROCEDURE SHOULD BE FOLLOWED WHEN A BELT IS REPLACED OR RE-INSTALLED.